



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0115-22

Job Sheet 180585



Part No: SK145-0115-22

Job Qty: 54 ea

Part Name: Clamp Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/10/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SK145-0115 REV:0 IPP REV A 18.05.31 NEW ISSUE JFC VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	54 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Machining-3		JB 18-08-12
101	Lathe Conv	54 pcs	7/20/18	7/20/18	0.00	7.71	Lathe Conv-1		JB 18-08-12
111	QC	54 pcs	7/20/18	7/20/18	0.00	0.00	QC2 Machining-2		JB 18-08-12
120	CNC Lathe	54 pcs	7/20/18	7/20/18	0.00	7.71	MORI SL-154		JB 18-08-13
130	QC	54 pcs	7/20/18	7/20/18	0.00	0.00	QC2 Machining-4		JB 18-08-13
140	QC	54 pcs	7/20/18	7/20/18	0.00	0.00	QC8 Machining-4		JB 18-08-13
150	Packaging	54 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-1		JB 18-08-13
160	QC21-SA	54 Ea	7/20/18	7/20/18	0.00	0.00	QC21		JB 18-08-13

Part Op 101 - 1- Cut blank at 5.0" 2-Ream 0.505"

Descriptions: 120 - 1-Cut blank at 4 1/4" 2-Cut on vertical bandsaw cut 2 face slot at 1 end 1/2" long for hose clamp grip 3-Machine as per FOLIO. FB691 FOLIO REV: _____ DWG REV: _____ 4-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8547K45	Tube ALT. P/N 8547K893	17.9820 ft (.333 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8547K45	18	54	0

Part Specifications

Specifications could not be found.

Plex 7/10/18 1:02 PM Dart.lajeunesse.marie

DAS
62
9-89

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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Container No: S101290



Part: SK145-0115-22

Job No: 180585

Serial No/Batch: S101290

Revision: 0

Inspector:

Exp Date:

Instructions:

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Date: 08/12/18

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